

TECHNICAL DATA SHEET

Company:	KHW Galvanotechnik GmbH
Product name:	APC Additives 200 K (stop off lacquer yellow / Abdecklack Gelb)
Material number:	467018/467017/467019
Colour:	yellow
Characteristic and application field:	Masking lacquer with a high chemical resistance Not suited for the outdoor area
Application possibility:	spraying conventionally, dipping, flooding painting
Dilution:	Thinner for APC Additives 200 K

Processing

Suction cup, gravity spray gun

Processing viscosity:	approx. 17 s DIN 4 mm/23 °C
Nozzle (mm):	approx. 1,5
Spraying pressure (bar):	3-5
Coating (cross-coat):	2

Dipping, painting

Processing viscosity:	delivered viscosity
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Cleaning of the working tool:	With our thinner for APC Additives 200 K
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Consumption

According to DIN 53220: The consumption is depending on various factors as for example the object shape, the roughness of the substrate, the working method and the working circumstances

**Recommended
coating thickness: min. 50 µm**

**The coating thickness which can be applied
on a vertical positioned surface, depends on
the working method and the circumstances of
the coating, the object shape and the
roughness of the substrate**

Drying

**Drying time at 23°C
by 50% rel. humidity
(Normal climate
according to
DIN 50014)**

Dust dry: after 10 min. depending on coating thickness